# VERSIGARD® 20" QUICK-APPLIED CURED FLASHING



## Overview

Versico's VersiGard EPDM 20" Quick-Applied (QA) Cured Flashing is pre-cut 20" wide with QA Seam Tape already applied and offers an effective, labor-saving way to flash a curb. Production time on projects with numerous curbs or wall flashings can be reduced with this productivity boosting accessory.

# Features and Benefits

- Pre-cut 20" wide with full width of QA Seam Tape already applied
- Provides up to 70% time savings for flashing curbs and walls
- Can also be used as a target membrane in pipe details: VGC-8.1A, VGMA-8.1, and VGMA-8.2
- Eliminates need for counter flashing on new self-flashing metal curbs up to 20-year warranties
- Available in 20" x 50' rolls of cured 60-mil EPDM flashing

#### Installation

- Attach deck membrane at the curb according to specific Versico system details and secure at angle change.
- Cut a piece of QA Cured Flashing equal in length to the perimeter of the curb plus 3" minimum (i.e. a 2' x 2' curb would require an 8' 3" length of QA Cured Flashing).
- 3. Cut the width of the QA Cured Flashing to match the height of the curb plus 6" for the splice and 2" to go over the top of the curb. (Width = curb height + 8").
- 4. The entire surface where the QA Cured Flashing will be applied must be clean. The adhesive on the back of the QA Cured Flashing will not adhere to dusted or dirty surfaces. Any residual contamination will be detrimental to the bond strength of the adhesive.
- 5. Place the QA Cured Flashing on a flat surface with the tape side up and the release liner intact.
- Apply Versico EPDM Primer to the curb if covered with insulation.
- 7. Apply Versico EPDM Primer to the splice area on the deck membrane.
- 8. After the EPDM Primer has flashed off properly, bond the QA Cured Flashing to the curb. Wrap the entire curb, leaving the deck flange folded upwards with the release liner still in place. Care should be taken not to stretch the QA Cured Flashing.
- 9. To complete the splice between the QA Cured Flashing and the deck membrane, cut the QA Cured Flashing at each corner of the curb, allowing the QA Cured Flashing to fall in place. Round all cut corners. Press the QA Cured Flashing into the angle change as possible.
- 10. With the tape adhesive lying flat on the primed surface, remove the release liner by pulling it out from beneath the QA Cured Flashing while simultaneously pressing the tape onto the primed surface using firm, even hand pressure across the splice towards the splice edge. Immediately roll the splice with a 2" (50 mm) wide roller, using positive pressure.
- Broom the mated QA Cured Flashing over the curb to ensure proper mating of the pressuresensitive adhesive.



A SINGLE SOURCE FOR SINGLE-PLY ROOFING

- 12. Make the vertical splice in the QA Cured Flashing as per Versico VGC-2.1A details.
- Flash the corners of the curb as per Versico VGC-15 details.

REVIEW CURRENT VERSICO SPECIFICATIONS AND DETAILS FOR SPECIFIC INSTALLATION REQUIREMENTS.

## **Precautions**

- Avoid prolonged contact with skin. In case of contact with skin, thoroughly wash affected area with soap and water.
- Versico EPDM Primer must be used when installing QA Cured Flashing.
- 3. QA Cured Flashing must be stored in a dry area. In warm, sunny weather, keep QA Cured Flashing in the box in a shaded area until ready for use.
- 4. Due to solvent flash-off, condensation may form on freshly applied primer when the ambient temperature is near the dew point. If condensation develops, the application of Primer and installation of QA Cured Flashing must be discontinued, as proper adhesion will not be achieved. Allow the primed surface to flash-off and apply a thin freshener coat of primer to the previously coated surface when conditions allow.
- 5. Jobsite storage temperatures in excess of 90°F (32°C) will shorten product shelf life. Prolonged jobsite exposure to temperatures below 40° (4°C) will cause the adhesive to lose tack and, in extreme cases, will not bond to the EPDM membrane. If this situation is encountered, move QA Cured Flashing to a warm area and allow it to return to a minimum of 60°F (15°C).
- 6. In order to achieve proper adhesion to the deck membrane when installing QA Cured Flashing at temperatures below 40°F (5°C), heat the primed area of the deck membrane with an with air gun as the tape adhesive is applied and pressed into place.
- 7. Do not allow waste products (petroleum, grease, oil, solvents, vegetable or mineral oil, animal fats, etc.) or direct steam venting to come in contact with the QA Cured Flashing.
- 8. KEEP OUT OF THE REACH OF CHILDREN

| TYPICAL PROPERTIES AND CHARACTERISTICS |   |  |
|--|---|--|
| Property                               | Value                                       |  |
| Base                                   | Membrane - EPDM Adhesive-Synthetic Polymers |  |
| Thickness                              | Membrane - 60 mil (1.52 mm)                 |  |
| Size                                   | 20" x 50' (508 mm x 15.2 m)                 |  |
| Packaging                              | 50 lf/carton (15.2 m) - 1 roll/carton       |  |
| Weight/Carton                          | 50 lbs. (22.7 kg)                           |  |
| Shelf Life                             | 1 year                                      |  |
| Part Number                            | 326491                                      |  |

\*Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

| LEED® INFORMATION              |                |  |
|--------------------------------|----------------|--|
| Pre-consumer Recycled Content  | 0%             |  |
| Post-consumer Recycled Content | 0%             |  |
| Manufacturing Location         | Greenville, IL |  |
| Solar Reflectance Index (SRI)  | N/A            |  |