



## INSTALLATION ADVISORY

June 27, 2016

**To: Versico Authorized Contractors**

**Attention: Foremen and Project Supervisors**

**Re: Improvements to EPDM x-23 Low-VOC Bonding Adhesive**

Versico Roofing Systems is pleased to announce that its newly formulated EPDM x-23 Low-VOC Bonding Adhesive is significantly more resistant to gelling in cold weather than the original formula. EPDM x-23 Low-VOC Bonding Adhesive has several performance advantages, including superior strength characteristics, a longer open time, and excellent adhesion to walls.

Versico completed testing in which room-temperature, five-gallon pails of various adhesives were placed in a 20°F freezer to see how long it would take the materials to gel. As the testing data below demonstrates, Versico's newly formulated EPDM x-23 Low-VOC Bonding Adhesive is significantly more resistant to gelling than the original formula.

Days to gel: room-temperature, five-gallon pails at 20°F	
EPDM x-23 Low-VOC Bonding Adhesive (original formula)	1-1.5 days
Versico's Low-VOC Bonding Adhesive (EPDM/TPO)	4 days
Competitor's Low-VOC Bonding Adhesive	4 days
EPDM x-23 Low-VOC Bonding Adhesive (new formula)	6 days

Versico still recommends storing EPDM x-23 Low-VOC Bonding Adhesive between 60-80°F and mixing prior to use. Should the bonding adhesive gel, it can be thawed by bringing the pail up to 75°F or higher for a period of 24 hours.

Versico began producing its newly formulated EPDM x-23 Low-VOC Bonding Adhesive in November, 2015; this material will have lot numbers 3035 and greater (303 = 303rd day of the year and 5 = 2015). Lot numbers ending in 6 indicate that the material was made in 2016 using the new formulation.

If you have any questions, please contact your Versico Roofing Systems' Independent Sales Representative.

Sincerely,

A handwritten signature in black ink that reads 'Ron Goodman'.

Ron Goodman  
Marketing Manager, EPDM Roofing Systems

**A SINGLE SOURCE FOR SINGLE-PLY ROOFING**

Tel: **800.992.7663** Fax: 717.960.4036 Web: **www.versico.com**